

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Wencon Release Agent
Revision date : 04.01.2025
Print date : 13-10-2025

Version (Revision) : 4.0.0 (3.0.0)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Wencon Release Agent (WENCON RELEASE AGENT)
PR-number (Danish): not requested

1.2 Relevant identified uses of the substance or mixture and uses advised against

Release agent

Relevant identified uses

In compliance with the conditions described in the annex to this safety data sheet. See section 16 for a comprehensive list of uses, for which an exposure scenario is provided as an annex.

Sectors of use [SU]

Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Process categories [PROC]

PROC 19 - Manual activities involving hand contact

PROC 21 - Low energy manipulation of substances bound in materials and/or articles

PROC 24 - High (mechanical) energy work-up of substances bound in/on materials and/or articles

Environmental release categories [ERC]

ERC 8c - Widespread use leading to inclusion into/onto article (indoor)

ERC 8f - Widespread use leading to inclusion into/onto article (outdoor)

ERC 10a - Widespread use of articles with low release (outdoor)

ERC 11a - Widespread use of articles with low release (indoor)

Article categories [AC]

AC 7 - Metal articles

Uses advised against

Do not use for private purposes (household).

Remark

The product is intended for professional use.

1.3 Details of the supplier of the safety data sheet

Supplier (manufacturer) : Wencon ApS

Street : Jyllandsvej 15

Postal code/City : DK-5400 BOGENSE

Telephone : +45 6481 1010

Information contact : wencon@wencon.com

1.4 Emergency telephone number

+44 870 600 62 66 (UK National Poisons Emergency Number)

European emergency number: 112. Danmark: (Giftlinjen +45 82 12 12 12), only for the purpose of informing medical personnel in cases of acute intoxications.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

Skin Irrit. 2 ; H315 - Skin corrosion/irritation : Category 2 ; Causes skin irritation.

Eye Irrit. 2 ; H319 - Serious eye damage/eye irritation : Category 2 ; Causes serious eye irritation.

STOT SE 3 ; H336 - STOT-single exposure : Category 3 ; May cause drowsiness or dizziness.

Asp. Tox. 1 ; H304 - Aspiration hazard : Category 1 ; May be fatal if swallowed and enters airways.

2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms

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Health hazard (GHS08) · Exclamation mark (GHS07)

Signal word

Danger

Hazard components for labelling

NAPHTHA (PETROLEUM), HYDROTREATED HEAVY / LOW BOILING POINT HYDROGEN TREATED NAPHTHA ; CAS No. : 64742-48-9

Hazard statements

H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P310 Immediately call a POISON CENTER.
P321 Specific treatment (see supplemental first aid instructions on this label).
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

2.3 Other hazards

Adverse human health effects and symptoms

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

Adverse environmental effects

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous ingredients

NAPHTHA (PETROLEUM), HYDROTREATED HEAVY / LOW BOILING POINT HYDROGEN TREATED NAPHTHA ; REACH No. : 01-2119457273-39 ; EC No. : 265-150-3 ; CAS No. : 64742-48-9

Weight fraction : $\geq 40 - < 45 \%$

Classification 1272/2008 [CLP] : Flam. Liq. 3 ; H226 Asp. Tox. 1 ; H304 STOT SE 3 ; H336 EUH066

MORPHOLINE ; EC No. : 203-815-1 ; CAS No. : 110-91-8

Weight fraction : $\geq 1 - < 5 \%$

Classification 1272/2008 [CLP] : Flam. Liq. 3 ; H226 Acute Tox. 3 ; H311 Acute Tox. 3 ; H331 Skin Corr. 1B ; H314 Eye Dam. 1 ; H318 Acute Tox. 4 ; H302

Additional information

For full text of Hazard- and EU Hazard-statements: see SECTION 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice. Never give anything by mouth to an unconscious person or a person with cramps. In case of allergic symptoms, especially in the breathing area, seek medical advice

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immediately. If unconscious but breathing normally, place in recovery position and seek medical advice.

Following inhalation

Remove casualty to fresh air and keep warm and at rest. If breathing is irregular or stopped, administer artificial respiration.

In case of skin contact

In case of skin reactions, consult a physician. Immediately remove any contaminated clothing, shoes or stockings. After contact with skin, wash immediately with plenty of water and soap. Do not use force or solvents to remove product incrustations from affected skin areas. Do not let product dry on skin.

After eye contact

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

Following ingestion

If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention. Do NOT induce vomiting. Keep at rest.

Self-protection of the first aider

First aider: Pay attention to self-protection!

4.2 Most important symptoms and effects, both acute and delayed

No information available.

4.3 Indication of any immediate medical attention and special treatment needed

None

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

alcohol resistant foam

Unsuitable extinguishing media

Water spray jet

5.2 Special hazards arising from the substance or mixture

Burning produces heavy smoke. Use suitable breathing apparatus.

Hazardous combustion products

Carbon monoxide

5.3 Advice for firefighters

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

Special protective equipment for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

5.4 Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Do not breathe gas/fumes/vapour/spray. Remove all sources of ignition. Provide adequate ventilation. Remove persons to safety. Use personal protection equipment. See protective measures under point 7 and 8.

For emergency responders

Do not breathe gas/fumes/vapour/spray. Use personal protection equipment. See protective measures under point 7 and 8.

6.2 Environmental precautions

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Do not allow to enter into surface water or drains. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities. Ensure waste is collected and contained.

6.3 Methods and material for containment and cleaning up

For containment

Ensure waste is collected and contained.

For cleaning up

Clean contaminated articles and floor according to the environmental legislation. Clean with detergents. Avoid solvent cleaners. Treat the recovered material as prescribed in the section on waste disposal.

6.4 Reference to other sections

None

SECTION 7: Handling and storage



7.1 Precautions for safe handling

Protective measures

It is recommended to design all work processes always so that the following is excluded: Inhalation of vapours or spray/mists Skin contact Eye contact Do not breathe gas/fumes/vapour/spray. When using do not eat, drink, smoke, sniff. Wear personal protection equipment (refer to section 8). Never use pressure to empty container. Use only in well-ventilated areas.

Measures to prevent fire

Keep away from sources of ignition - No smoking.

Environmental precautions

Do not allow to enter into surface water or drains.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Only use containers specifically approved for the substance/product. Keep/Store only in original container. Keep container tightly closed.

Hints on joint storage

Keep away from:

Further information on storage conditions

Keep only in the original container in a cool, well-ventilated place. Store in a place accessible by authorized persons only. Handle and open container with care.

7.3 Specific end use(s)

Observe instructions for use. The regulations of the national employment safety and employment protection commission about the handling for polyurethane/epoxy have to be observed.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values

MORPHOLINE ; CAS No. : 110-91-8

Limit value type (country of origin) : STEL (EC)

Limit value : 20 ppm / 72 mg/m³

Version : 09-03-2022

Limit value type (country of origin) : TWA (EC)

Limit value : 10 ppm / 36 mg/m³

Version : 09-03-2022

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8.2 Exposure controls

Personal protection equipment



Eye/face protection

Suitable eye protection

Eye glasses with side protection

Skin protection

Hand protection

The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. Wear cotton undermitten if possible.

Suitable gloves type : Disposable gloves.

Suitable material : NBR (Nitrile rubber)

Required properties : liquid-tight.

Breakthrough time : > 60 minutes

Thickness of the glove material : > 0.5 mm

Recommended glove articles : EN 374

Additional hand protection measures : Do not wear gloves near rotary machines and tools. Check leak tightness/impermeability prior to use. Wear cotton undermitten if possible. Use gloves only once. Take recovery periods for skin regeneration.

Remark : For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. Observe the wear time limits as specified by the manufacturer. Breakthrough times and swelling properties of the material must be taken into consideration. In the case of wanting to use the gloves again, clean them before taking off and air them well. When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. Barrier creams are not substitutes for body protection.

Body protection

Remark : Body protection: not required.

Respiratory protection

exceeding exposure limit values

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Suitable respiratory protection apparatus

Combination filtering device Filtering device (EN 147) Full-/half-/quarter-face masks (EN 136/140) Filtering Half-face mask (EN 149) Particle filter device (EN 143).

Filtering device (full mask or mouthpiece) with filter: A P

Additional measures for respiratory protection

Filter types: A, B, E, K. Class 1: Maximum permitted contaminant concentration in inhaled air = 1000 mL/m³ (0.1 % by vol.); class 2: maximum permitted contaminant concentration in inhaled air = 5000 mL/m³ (0.5 % by vol.); class 3: maximum permitted contaminant concentration in inhaled air = 10000 mL/m³ (1.0 % by vol.) Half-face mask or quarter facepiece: maximum use concentration for substances with exposure limits: P1 filter: up to a max. of 4 times the exposure limit. P2 filter: up to a max. of 10 times the exposure limit. P3 filter: up to a max. of 30 times the expo. Full-face mask or mouthpiece with particulate filter: maximum use concentration for substances with exposure limits: P1 filter: up to a max. of 4 times the exposure limit. P2 filter: up to a max. of 15 times the exposure limit. P3 filter: up to a max. of

Remark

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

General information

When using do not eat, drink, smoke, sniff. Avoid contact with skin, eyes and clothes. Wash hands before breaks and after work. Immediately remove any contaminated clothing, shoes or stockings.

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Other protection measures

Further information: see technical data sheet.

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Technical measures and the application of suitable work processes have priority over personal protection equipment. See section 7. No additional measures necessary.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : Paste

Appearance

Colour : transparent

Safety characteristics

Flash point :	>	100 °C	DIN 53213-1
Evaporation rate :	<	1	
Vapour pressure :	(50 °C) <	1000 hPa	
Density :	(20 °C)	0,94 g/cm ³	DIN 53217
Melting point/freezing point :	not applicable		
Initial boiling point and boiling range :	No data available		
Decomposition temperature :	No data available		
Auto-ignition temperature :	No data available		
Flammable gases :	Not applicable.		
Flammable solids :	Not applicable.		
Oxidising properties.	No data available.		
Lower explosion limit :	No data available		
Upper explosion limit :	No data available		
Explosive properties :	No data available.		
Relative vapour density :	No data available		
Water solubility :	practically insoluble		
Partition coefficient n-octanol/water :	No data available		
pH :	No data available		
Flow time :	not determined		
Viscosity :	not applicable		
Kinematic viscosity :	No data available		
Odour threshold :	No data available		
- MORPHOLINE; CAS No. : 110-91-8			
Initial boiling point and boiling range :	(1000 hPa)	129 °C	

9.2 Other information

None

SECTION 10: Stability and reactivity

10.1 Reactivity

No information available.

10.2 Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

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10.4 Conditions to avoid

Ignition hazard.

10.5 Incompatible materials

No information available.

10.6 Hazardous decomposition products

Does not decompose when used for intended uses.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

Acute toxicity

Acute oral toxicity

Parameter : LD50 (MORPHOLINE ; CAS No. : 110-91-8)
Exposure route : Oral
Species : Rat
Effective dose : 1050 mg/kg

Acute dermal toxicity

Parameter : LD50 (MORPHOLINE ; CAS No. : 110-91-8)
Exposure route : Dermal
Species : Rabbit
Effective dose : 500 mg/kg

Respiratory or skin sensitisation

Harmful: possible risk of irreversible effects through inhalation, in contact with skin and if swallowed. Risk of serious damage to eyes. Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.

11.2 Information on other hazards

No information available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

12.2 Persistence and degradability

No information available.

12.3 Bioaccumulative potential

No information available.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6 Endocrine disrupting properties

No information available.

12.7 Other adverse effects

No information available.

12.8 Additional ecotoxicological information

The ecotoxicological properties of this mixture are determined by the ecotoxicological properties of the single components (see section 3). Do not allow to enter into surface water or drains.

SECTION 13: Disposal considerations

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13.1 Waste treatment methods

No information available.

SECTION 14: Transport information

14.1 UN number or ID number

No dangerous good in sense of these transport regulations.

14.2 UN proper shipping name

No dangerous good in sense of these transport regulations.

14.3 Transport hazard class(es)

No dangerous good in sense of these transport regulations.

14.4 Packing group

No dangerous good in sense of these transport regulations.

14.5 Environmental hazards

No dangerous good in sense of these transport regulations.

14.6 Special precautions for user

None

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

Authorisations and/or restrictions on use

Restrictions on use

Regulation (EC) No. 1907/2006 (REACH), Annex XVII (restrictions)

Use restriction according to REACH annex XVII, no. : 3, 40, 75

National regulations

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

16.1 Indication of changes

02. Label elements · 02. Labelling according to Regulation (EC) No. 1272/2008 [CLP] · 03. Hazardous ingredients · 04. Effects · 11. Skin corrosion/irritation · 11. Serious eye damage/eye irritation · 11. STOT SE 1 and 2 - STOT SE 3 · 11. Aspiration hazard - Assessment/classification · 12. Aquatic toxicity

16.2 Abbreviations and acronyms

ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road

ASTM = American Society of Testing and Materials (US)

CAS No = Chemical Abstracts Service Number (see ACS - American Chemical Society)

DNEL = Derived No-Effect Level

DT50 = Time for 50% loss; half-life

EbC50 = Median effective concentration (biomass, e.g. of algae)

EC50 = Median effective concentration

EINECS = European Inventory of Existing Commercial Chemical Substances

ELINCS = European List of Notified (New) Chemicals (see Tab 7, Background - Guide)

ErC50 = Median effective concentration (growth rate, e.g. of algae)

EWC = European Waste Catalogue

IATA = International Air Transport Association

IC50 = Concentration that produces 50% inhibition

IMDG = International Maritime Dangerous Goods Code

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IMO = International Maritime Organization
LC50 = Concentration required to kill 50% of test organisms
LD50 = Dose required to kill 50% of test organisms
LEL = Lower Explosive Limit/Lower Explosion Limit
LOAEL = Lowest observed adverse effect level
MRL = Maximum Residue Limit
NOAEL = No Observed Adverse Effect Level
NOEC = No observed effect concentration
NOEL = No Observable Effect Level
OEL = Occupational Exposure Limits
PBT = Persistent, Bioaccumulative or Toxic
PNEC = Previsible Non Effect Concentration
STEL = Short-Term Exposure Limit
TWA = Time-Weighted Average
vPvB = Very Persistent and Very Bioaccumulative

16.3 Key literature references and sources for data

None

16.4 Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

No information available.

16.5 Relevant H- and EUH-phrases (Number and full text)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H331	Toxic if inhaled.
H336	May cause drowsiness or dizziness.
EUH066	Repeated exposure may cause skin dryness or cracking.

16.6 Training advice

The regulations of the national employment safety and employment protection commission about the handling for polyurethane/epoxy have to be observed.

16.7 Additional information

This safety data sheet contains more than one ES in an integrated form. Contents of the exposure scenarios have been included into sections 1.2, 8, 9, 12, 15 and 16 of this safety data sheet.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.