

TYPE APPROVAL CERTIFICATE

Certificate no.:
TAK00001K2
Revision No:
2

This is to certify:

that the **Polymer Repair System**

with type designation(s)

Wencon Standard Products:

- Wencon Coating,
- Wencon Cream,
- Wencon Rapid,
- Wencon Putty

issued to

Wencon ApS

Bogense, Syddanmark, Denmark

is found to comply with

DNV rules for classification – Ships

Application:

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites. Each repair shall be carried out in accordance with Manufacturer's instructions, approved by DNV, and under surveillance of DNV, when deemed applicable.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2024-05-01**

This Certificate is valid until **2029-04-30**.

DNV local unit: **Denmark CMC**

Approval Engineer: **Gisle Hersvik**

for **DNV**



Digitally Signed By:
Christian Wildhagen
Location: DNV Hamburg,
Germany

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Product description

Wencon Standard Products:

- o **Wencon Coating**
- o **Wencon Cream**
- o **Wencon Rapid**
- o **Wencon Putty**

The listed products are commonly used for Temporary and Permanent Maintenance tasks, but also proves useful for a range of Emergency Repairs in Dry surroundings and environments. The products are not intended for tasks where Wet, Hot or Harsh Abrasion surroundings and environment is a part of the task.

Application/Limitation

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites.

- Repair and/or protection against bimetallic corrosion and erosion/corrosion attacks in pumps, valves, filters, pipes, tanks, coolers, etc.
- Creating fixture and preventing future corrosion in the seats for rudder stock bushing, rudder heel bushing, rudder cone assembly, rudder pintle bushing, rudder pintle cone, stern tube, etc.
- Composite wrap for piping lines transferring oil, fresh & sea water, diluted acids & solvents, etc.

Repair activities for components which affect or might affect the Class of the ship must be reported in advance to DNV.

Installation only in accordance with DNV Rules and Manufacturer's work instructions.

For limitations as to environmental conditions and exposure to chemicals, confer manufacturer's instructions.

The maximum working temperature shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

An adequate curing shall be proven by a Shore D test. The hardness shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

The lifetime and the performance of a repair is, apart from the procedure of application of the system, dependent on the service environment, imposed mechanical loads and deformations and may vary significantly from case to case. A careful assessment of the expected reliability of the repair shall always be carried out by the DNV surveyor and the manufacturer's representative with due regard to the service requirements and the requirements to the reliability of the component to be repaired.

The system has limited or no resistance to exposure to fire. Requirements to the performance of the repair under fire shall be carefully evaluated by the DNV surveyor and the manufacturer's representative.

Any significant changes in design and/or quality of the material will render the approval invalid.

Planning and execution of repair

Each repair shall be carried out in close co-operation with the DNV surveyor:

- The surveyor shall be informed about and participate in (if required by the surveyor) the planning of the repair.
- When required by the surveyor, the surface preparation shall be witnessed and/or the finally prepared surfaces shall be made available for inspection and approved by the surveyor.
- When required by the surveyor, the application of the system and curing shall be witnessed by the same.
- When required by the surveyor, other operations shall be witnessed and approved by the surveyor.
- When required by the surveyor, the final condition of the repair shall be approved by the same.

Type Approval documentation

1. [Assessment Report from DNV Fredericia of 2024-02-19](#)
2. [Application for Type Approval of 2024-01-08](#)
3. [ISO 9001-certificate and ISO 14001-certificate](#)
4. [Application for Type Approval of 2021-12-09.](#)
5. [Assessment Report from DNV GL Fredericia of 2019-04-29.](#)

6. Application for Type Approval of 2019-04-15.
7. TDS
8. MSDS
9. Experiences

Tests carried out

Type Testing carried out in accordance with **Type Approval documentation**.

Marking of product

All components of the system are to be marked with manufacturer's name, type designation, date of fabrication and shelf life or expiry date. In addition, the following documentation shall be submitted with the product:

- Product specification.
- Specification of range of application and limitations.
- Detailed procedures for surface preparation.
- Detailed procedures for application.
- Detailed procedures for curing.
- Hazards and precautions to be taken with regard to occupational safety.

The marking is to be carried out in such a way that it is visible, legible and indelible. The marking of product is to enable traceability to the DNV Type Approval Certificate.

Periodical assessment

The scope of the Periodical Assessment is to verify that the conditions stipulated for the Type Approval is complied with and that no alterations are made to the product design or choice of materials.

Periodical assessments (for Certificate Retention / Certificate Renewal) shall be performed according to DNV-CP-0338.

This certificate is only valid if required Periodical assessments are carried out with satisfactory results. To check the validity of this certificate, please look it up in <https://approvalfinder.dnv.com>

END OF CERTIFICATE

TYPE APPROVAL CERTIFICATE

Certificate no.:
TAK00001K3
Revision No:
2

This is to certify:

that the **Polymer Repair System**

with type designation(s)

Wencon Under Water Products:

- Wencon UW Coating,
- Wencon UW Cream,
- Wencon UW Putty,
- Wencon Pipe Tape

issued to

Wencon ApS

Bogense, Syddanmark, Denmark

is found to comply with

DNV rules for classification – Ships

Application:

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites. Each repair shall be carried out in accordance with Manufacturer's instructions, approved by DNV, and under surveillance of DNV, when deemed applicable.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2024-05-01**

This Certificate is valid until **2029-04-30**.

DNV local unit: **Denmark CMC**

Approval Engineer: **Gisle Hersvik**

for **DNV**



Digitally Signed By:
Christian Wildhagen
Location: DNV Hamburg,
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Product description

Wencon Under Water Products:

- o **Wencon UW Coating**
- o **Wencon UW Cream**
- o **Wencon UW Putty**
- o **Wencon Pipe Tape**

The listed products are commonly used targeting on Temporary Solutions and Emergency Repairs in wet surroundings and environments, because its excellent adhesion under water and on high moisture surfaces.

Application/Limitation

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites.

- Repair and/or protection against bimetallic corrosion and erosion/corrosion attacks in pumps, valves, filters, pipes, tanks, coolers, etc.
- Creating fixture and preventing future corrosion in the seats for rudder stock bushing, rudder heel bushing, rudder cone assembly, rudder pintle bushing, rudder pintle cone, stern tube, etc.
- Composite wrap for piping lines transferring oil, fresh & sea water, diluted acids & solvents, etc.

Repair activities for components which affect or might affect the Class of the ship must be reported in advance to DNV.

Installation only in accordance with DNV Rules and Manufacturer's work instructions.

For limitations as to environmental conditions and exposure to chemicals, confer manufacturer's instructions.

The maximum working temperature shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

An adequate curing shall be proven by a Shore D test. The hardness shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

The lifetime and the performance of a repair is, apart from the procedure of application of the system, dependent on the service environment, imposed mechanical loads and deformations and may vary significantly from case to case. A careful assessment of the expected reliability of the repair shall always be carried out by the DNV surveyor and the manufacturer's representative with due regard to the service requirements and the requirements to the reliability of the component to be repaired.

The system has limited or no resistance to exposure to fire. Requirements to the performance of the repair under fire shall be carefully evaluated by the DNV surveyor and the manufacturer's representative.

Any significant changes in design and/or quality of the material will render the approval invalid.

Planning and execution of repair

Each repair shall be carried out in close co-operation with the DNV surveyor:

- The surveyor shall be informed about and participate in (if required by the surveyor) the planning of the repair.
- When required by the surveyor, the surface preparation shall be witnessed and/or the finally prepared surfaces shall be made available for inspection and approved by the surveyor.
- When required by the surveyor, the application of the system and curing shall be witnessed by the same.
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Type Approval documentation

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5. [Assessment Report from DNV GL Fredericia of 2019-04-29.](#)
6. [Application for Type Approval of 2019-04-15.](#)

- 7. TDS
- 8. MSDS
- 9. Experiences

Tests carried out

Type Testing carried out in accordance with **Type Approval documentation**.

Marking of product

All components of the system are to be marked with manufacturer's name, type designation, date of fabrication and shelf life or expiry date. In addition, the following documentation shall be submitted with the product:

- Product specification.
- Specification of range of application and limitations.
- Detailed procedures for surface preparation.
- Detailed procedures for application.
- Detailed procedures for curing.
- Hazards and precautions to be taken with regard to occupational safety.

The marking is to be carried out in such a way that it is visible, legible and indelible. The marking of product is to enable traceability to the DNV Type Approval Certificate.

Periodical assessment

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END OF CERTIFICATE



TYPE APPROVAL CERTIFICATE

Certificate no.:
TAK00001K4
Revision No:
2

This is to certify:

that the **Polymer Repair System**

with type designation(s)

Wencon High Temperature Products:

-Wencon Exhaust Repair,

-Wencon Hi - Temp

issued to

Wencon ApS

Bogense, Syddanmark, Denmark

is found to comply with

DNV rules for classification – Ships

Application:

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites. Each repair shall be carried out in accordance with Manufacturer's instructions, approved by DNV, and under surveillance of DNV, when deemed applicable.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2024-05-01**

This Certificate is valid until **2029-04-30**.

DNV local unit: **Denmark CMC**

Approval Engineer: **Gisle Hersvik**

for **DNV**



Digitally Signed By:
Christian Wildhagen
Location: **DNV Hamburg,**
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Product description

Wencon High Temperature Products:

- o **Wencon Exhaust Repair**
- o **Wencon Hi – Temp**

The listed products are suitable for applications where there is a demand for resistance to warm environments like Hot Oil and Steam such as Heating Coils, Boilers and Exhaust Systems.

Application/Limitation

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites.

- Repair and/or protection against bimetallic corrosion and erosion/corrosion attacks in pumps, valves, filters, pipes, tanks, coolers, etc.
- Creating fixture and preventing future corrosion in the seats for rudder stock bushing, rudder heel bushing, rudder cone assembly, rudder pintle bushing, rudder pintle cone, stern tube, etc.
- Composite wrap for piping lines transferring oil, fresh & sea water, diluted acids & solvents, etc.

Repair activities for components which affect or might affect the Class of the ship must be reported in advance to DNV.

Installation only in accordance with DNV Rules and Manufacturer's work instructions.

For limitations as to environmental conditions and exposure to chemicals, confer manufacturer's instructions.

The maximum working temperature shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

An adequate curing shall be proven by a Shore D test. The hardness shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

The lifetime and the performance of a repair is, apart from the procedure of application of the system, dependent on the service environment, imposed mechanical loads and deformations and may vary significantly from case to case. A careful assessment of the expected reliability of the repair shall always be carried out by the DNV surveyor and the manufacturer's representative with due regard to the service requirements and the requirements to the reliability of the component to be repaired.

The system has limited or no resistance to exposure to fire. Requirements to the performance of the repair under fire shall be carefully evaluated by the DNV surveyor and the manufacturer's representative.

Any significant changes in design and/or quality of the material will render the approval invalid.

Planning and execution of repair

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Type Approval documentation

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2. **Application for Type Approval of 2024-01-08**
3. **ISO 9001-certificate and ISO 14001-certificate**
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5. **Assessment Report from DNV GL Fredericia of 2019-04-29.**
6. **Application for Type Approval of 2019-04-15.**
7. **TDS**
8. **MSDS**
9. **Experiences**

Tests carried out

Type Testing carried out in accordance with **Type Approval documentation**.

Marking of product

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- Specification of range of application and limitations.
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END OF CERTIFICATE

TYPE APPROVAL CERTIFICATE

Certificate no.:
TAK00001K5
Revision No:
2

This is to certify:

that the **Polymer Repair System**

with type designation(s)

Wencon Abrasion & Heat Resistance Products:

-Wencon Ceramic Coating,

-Wencon Ceramic Cream

issued to

Wencon ApS

Bogense, Syddanmark, Denmark

is found to comply with

DNV rules for classification – Ships

Application:

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites. Each repair shall be carried out in accordance with Manufacturer's instructions, approved by DNV, and under surveillance of DNV, when deemed applicable.

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DNV local unit: **Denmark CMC**

Approval Engineer: **Gisle Hersvik**

for **DNV**



Digitally Signed By:
Christian Wildhagen
Location: **DNV Hamburg,**
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Product description

Wencon Abrasion & Heat Resistance Products:

- o **Wencon Ceramic Coating**
- o **Wencon Ceramic Cream**

The listed products are characterized by being resistant to both abrasion and heat and is therefore preferred in harsh environments where there is both a requirement for Heat Resistance and Abrasion Resistance.

Application/Limitation

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites.

- Repair and/or protection against bimetallic corrosion and erosion/corrosion attacks in pumps, valves, filters, pipes, tanks, coolers, etc.
- Creating fixture and preventing future corrosion in the seats for rudder stock bushing, rudder heel bushing, rudder cone assembly, rudder pintle bushing, rudder pintle cone, stern tube, etc.
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The system has limited or no resistance to exposure to fire. Requirements to the performance of the repair under fire shall be carefully evaluated by the DNV surveyor and the manufacturer's representative.

Any significant changes in design and/or quality of the material will render the approval invalid.

Planning and execution of repair

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Type Approval documentation

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6. [Application for Type Approval of 2019-04-15.](#)
7. [TDS](#)
8. [MSDS](#)
9. [Experiences](#)

Tests carried out

Type Testing carried out in accordance with **Type Approval documentation**.

Marking of product

All components of the system are to be marked with manufacturer's name, type designation, date of fabrication and shelf life or expiry date. In addition, the following documentation shall be submitted with the product:

- Product specification.
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Periodical assessment

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