

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Wencon Pipe Tape
Revision date : 22.03.2026
Print date : 22-03-2026

Version (Revision) : 5.0.0 (4.0.0)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Wencon Pipe Tape (WENCON PIPE TAPE)
PR-number (Danish): 1852484

1.2 Relevant identified uses of the substance or mixture and uses advised against

Pipe repair bandage

Relevant identified uses

In compliance with the conditions described in the annex to this safety data sheet. See section 16 for a comprehensive list of uses, for which an exposure scenario is provided as an annex.

Sectors of use [SU]

Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Process categories [PROC]

PROC 21 - Low energy manipulation of substances bound in materials and/or articles

PROC 24 - High (mechanical) energy work-up of substances bound in/on materials and/or articles

Environmental release categories [ERC]

ERC 8c - Widespread use leading to inclusion into/onto article (indoor)

ERC 8f - Widespread use leading to inclusion into/onto article (outdoor)

ERC 10a - Widespread use of articles with low release (outdoor)

ERC 11a - Widespread use of articles with low release (indoor)

Article categories [AC]

AC 7 - Metal articles

Uses advised against

Do not use for private purposes (household).

Remark

The product is intended for professional use.

1.3 Details of the supplier of the safety data sheet

Supplier (manufacturer) : Wencon ApS

Street : Jyllandsvej 15

Postal code/City : DK-5400 BOGENSE

Telephone : +45 6481 1010

Information contact : wencon@wencon.com

1.4 Emergency telephone number

+44 870 600 62 66 (UK National Poisons Emergency Number)

European emergency number: 112. Danmark: (Giftlinjen +45 82 12 12 12), only for the purpose of informing medical personnel in cases of acute intoxications.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

Acute Tox. 4 ; H332 - Acute toxicity (inhalative) : Category 4 ; Harmful if inhaled.

Skin Irrit. 2 ; H315 - Skin corrosion/irritation : Category 2 ; Causes skin irritation.

Eye Irrit. 2 ; H319 - Serious eye damage/eye irritation : Category 2 ; Causes serious eye irritation.

Resp. Sens. 1 ; H334 - Sensitisation to the respiratory tract : Category 1 ; May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin Sens. 1 ; H317 - Skin sensitisation : Category 1 ; May cause an allergic skin reaction.

Carc. 2 ; H351 - Carcinogenicity : Category 2 ; Suspected of causing cancer.

STOT SE 3 ; H335 - STOT-single exposure : Category 3 ; May cause respiratory irritation.

STOT RE 2 ; H373 - STOT-repeated exposure : Category 2 ; May cause damage to organs through prolonged or

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repeated exposure.

2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms



Health hazard (GHS08) · Exclamation mark (GHS07)

Signal word

Danger

Hazard components for labelling

4,4'-METHYLENEDIPHENYL DIISOCYANATE ; CAS No. : 101-68-8

Hazard statements

- | | |
|------|--|
| H334 | May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| H351 | Suspected of causing cancer. |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H332 | Harmful if inhaled. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H319 | Causes serious eye irritation. |
| H335 | May cause respiratory irritation. |

Precautionary statements

- | | |
|-----------|---|
| P202 | Do not handle until all safety precautions have been read and understood. |
| P260 | Do not breathe dust/fume/gas/mist/vapours/spray. |
| P311 | Call a POISON CENTER/doctor/.... |
| P321 | Specific treatment (see supplemental first aid instructions on this label). |
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |
| P405 | Store locked up. |

Special rules for supplemental label elements for certain mixtures

- | | |
|--------|---|
| O221 | As from 24 August 2023 adequate training is required before industrial or professional use. |
| EUH204 | Contains isocyanates. May produce an allergic reaction. |

2.3 Other hazards

Adverse human health effects and symptoms

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

Adverse environmental effects

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous ingredients

4,4'-METHYLENEDIPHENYL DIISOCYANATE ; REACH No. : 01-2119457014-47 ; EC No. : 202-966-0 ; CAS No. : 101-68-8

Weight fraction : $\geq 80 - < 85$ %

Classification 1272/2008 [CLP] : Resp. Sens. 1 ; H334 Carc. 2 ; H351 STOT RE 2 ; H373 Acute Tox. 4 ; H332 Skin Irrit. 2 ; H315 Skin Sens. 1 ; H317 Eye Irrit. 2 ; H319 STOT SE 3 ; H335

Specific Conc. Limits : Eye Irrit. 2 ; H319: C ≥ 5 % • Skin Irrit. 2 ; H315: C ≥ 5 % • STOT SE 3 ; H335: C ≥ 5 % • Resp. Sens. 1 ; H334: C $\geq 0,1$ %

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Additional information

For full text of Hazard- and EU Hazard-statements: see SECTION 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice. Never give anything by mouth to an unconscious person or a person with cramps. In case of allergic symptoms, especially in the breathing area, seek medical advice immediately. If unconscious but breathing normally, place in recovery position and seek medical advice.

Following inhalation

Remove casualty to fresh air and keep warm and at rest. If breathing is irregular or stopped, administer artificial respiration.

In case of skin contact

In case of skin reactions, consult a physician. Immediately remove any contaminated clothing, shoes or stockings. After contact with skin, wash immediately with plenty of water and soap. Do not use force or solvents to remove product incrustations from affected skin areas. Do not let product dry on skin.

After eye contact

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

Following ingestion

If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention. Do NOT induce vomiting. Keep at rest.

Self-protection of the first aider

First aider: Pay attention to self-protection!

4.2 Most important symptoms and effects, both acute and delayed

No information available.

4.3 Indication of any immediate medical attention and special treatment needed

None

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

alcohol resistant foam

Unsuitable extinguishing media

Water spray jet

5.2 Special hazards arising from the substance or mixture

Burning produces heavy smoke. Use suitable breathing apparatus.

Hazardous combustion products

Carbon monoxide

5.3 Advice for firefighters

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

Special protective equipment for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

5.4 Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

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6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Do not breathe gas/fumes/vapour/spray. Remove all sources of ignition. Provide adequate ventilation. Remove persons to safety. Use personal protection equipment. See protective measures under point 7 and 8.

For emergency responders

Do not breathe gas/fumes/vapour/spray. Use personal protection equipment. See protective measures under point 7 and 8.

6.2 Environmental precautions

Do not allow to enter into surface water or drains. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities. Ensure waste is collected and contained.

6.3 Methods and material for containment and cleaning up

For containment

Ensure waste is collected and contained.

For cleaning up

Clean contaminated articles and floor according to the environmental legislation. Clean with detergents. Avoid solvent cleaners. Treat the recovered material as prescribed in the section on waste disposal.

6.4 Reference to other sections

None

SECTION 7: Handling and storage



7.1 Precautions for safe handling

Protective measures

Persons with a history of asthma, allergies, chronic or recurrent respiratory disease should not be exposed to any process in which this product is used. Examination of lung function should be carried out on a regular basis on persons spraying this product. It is recommended to design all work processes always so that the following is excluded: Inhalation of vapours or spray/mists Skin contact Eye contact Do not breathe gas/fumes/vapour/spray. When using do not eat, drink, smoke, sniff. Wear personal protection equipment (refer to section 8). Never use pressure to empty container. Use only in well-ventilated areas.

Measures to prevent fire

Keep away from sources of ignition - No smoking.

Environmental precautions

Do not allow to enter into surface water or drains.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Only use containers specifically approved for the substance/product. Keep/Store only in original container. Keep container tightly closed.

Hints on joint storage

Keep away from:

Further information on storage conditions

Keep only in the original container in a cool, well-ventilated place. Store in a place accessible by authorized persons only. Handle and open container with care.

7.3 Specific end use(s)

Observe instructions for use. The regulations of the national employment safety and employment protection commission about the handling for polyurethane/epoxy have to be observed.

SECTION 8: Exposure controls/personal protection

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8.1 Control parameters

DNEL-/PNEC-values

DNEL/DMEL

4,4'-METHYLENEDIPHENYL DIISOCYANATE ; CAS No. : 101-68-8

Limit value type :	DNEL worker (local)
Exposure route :	Inhalation
Exposure frequency :	Long-term
Limit value :	0,05 mg/m ³
Limit value type :	DNEL worker (systemic)
Exposure route :	Inhalation
Exposure frequency :	Long-term
Limit value :	0,1 mg/m ³

8.2 Exposure controls

Personal protection equipment



Eye/face protection

Suitable eye protection

Eye glasses with side protection

Skin protection

Hand protection

The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. Wear cotton undermitten if possible.

Suitable gloves type: Disposable gloves.

Suitable material: NBR (Nitrile rubber)

Required properties: liquid-tight.

Breakthrough time: > 60 minutes

Thickness of the glove material: > 0.5 mm

Recommended glove articles: EN 374

Additional hand protection measures: Do not wear gloves near rotary machines and tools. Check leak tightness/impermeability prior to use. Wear cotton undermitten if possible. Use gloves only once. Take recovery periods for skin regeneration.

Remark: For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. Observe the wear time limits as specified by the manufacturer. Breakthrough times and swelling properties of the material must be taken into consideration. In the case of wanting to use the gloves again, clean them before taking off and air them well. When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. Barrier creams are not substitutes for body protection.

Body protection

Remark: Body protection: not required.

Respiratory protection

Respiratory protection necessary at: exceeding exposure limit values

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Suitable respiratory protection apparatus

Combination filtering device Filtering device (EN 147) Full-/half-/quarter-face masks (EN 136/140) Filtering Half-face mask (EN 149) Particle filter device (EN 143).

Filtering device (full mask or mouthpiece) with filter: A P

Additional measures for respiratory protection

Filter types: A, B, E, K. Class 1: Maximum permitted contaminant concentration in inhaled air = 1000 mL/m³ (0.1 % by vol.); class 2: maximum permitted contaminant concentration in inhaled air = 5000 mL/m³ (0.5 % by vol.);

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class 3: maximum permitted contaminant concentration in inhaled air = 10000 mL/m³ (1.0 % by vol.) Half-face mask or quarter facepiece: maximum use concentration for substances with exposure limits: P1 filter: up to a max. of 4 times the exposure limit. P2 filter: up to a max. of 10 times the exposure limit. P3 filter: up to a max. of 30 times the expo. Full-face mask or mouthpiece with particulate filter: maximum use concentration for substances with exposure limits: P1 filter: up to a max. of 4 times the exposure limit. P2 filter: up to a max. of 15 times the exposure limit. P3 filter: up to a max. of

Remark

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

General information

When using do not eat, drink, smoke, sniff. Avoid contact with skin, eyes and clothes. Wash hands before breaks and after work. Immediately remove any contaminated clothing, shoes or stockings.

Other protection measures

Further information: see technical data sheet.

Further information: see technical data sheet.

Further information: see technical data sheet.

Technical measures and the application of suitable work processes have priority over personal protection equipment. See section 7. No additional measures necessary.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : woven, resin coated tape

Appearance

Colour : transparent

Safety characteristics

Melting point/freezing point :	<	15 °C	
Initial boiling point and boiling range : (1013 hPa)	>	200 °C	
Decomposition temperature :	>	700 °C	
Flash point :		218 °C	DIN 53213-1
Evaporation rate :	<	1	
Vapour pressure : (50 °C)	<	1000 hPa	
Density : (20 °C)		1,21 g/cm ³	DIN 53217
Viscosity : (20 °C)		45000 - 70000 mPa*s	
Auto-ignition temperature :	No data available		
Flammable gases :	Not applicable.		
Flammable solids :	Not applicable.		
Oxidising properties.	No data available.		
Lower explosion limit :	not applicable		
Upper explosion limit :	not applicable		
Explosive properties :	No data available.		
Relative vapour density :	No data available		
Water solubility :	not applicable		
Partition coefficient n-octanol/water :	No data available		
pH :	not applicable		
Flow time :	not determined		
Kinematic viscosity :	No data available		
Odour threshold :	No data available		

9.2 Other information

None

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SECTION 10: Stability and reactivity

10.1 Reactivity

Reacts vigorously with water, including moisture in the air. In case of impact or pressure influence: Danger of bursting container.

10.2 Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4 Conditions to avoid

Ignition hazard.

10.5 Incompatible materials

Exothermic reaction with: Alcohols

10.6 Hazardous decomposition products

Does not decompose when used for intended uses.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

Acute toxicity

Acute oral toxicity

Parameter :	LC50 (4,4´-METHYLENEDIPHENYL DIISOCYANATE ; CAS No. : 101-68-8)
Exposure route :	Oral
Species :	Rat
Effective dose :	> 2000 mg/kg

Acute dermal toxicity

Parameter :	LD50 (4,4´-METHYLENEDIPHENYL DIISOCYANATE ; CAS No. : 101-68-8)
Exposure route :	Dermal
Species :	Rabbit
Effective dose :	> 9400 mg/kg

Respiratory or skin sensitisation

Harmful: possible risk of irreversible effects through inhalation, in contact with skin and if swallowed. Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.

Skin sensitisation

Practical experience/human evidence

EUH204 - Contains isocyanates. May produce an allergic reaction. Persons already sensitised to diisocyanates may develop allergic reactions when using this product. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. May cause sensitization by inhalation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Prolonged or repeated contact with skin or mucous membrane result in irritation symptoms such as redness, blistering, dermatitis, etc. Risk of serious damage to eyes.

11.2 Information on other hazards

No information available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

12.2 Persistence and degradability

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No information available.

12.3 Bioaccumulative potential

No information available.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6 Endocrine disrupting properties

No information available.

12.7 Other adverse effects

No information available.

12.8 Additional ecotoxicological information

The ecotoxicological properties of this mixture are determined by the ecotoxicological properties of the single components (see section 3). Do not allow to enter into surface water or drains.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

No information available.

SECTION 14: Transport information

14.1 UN number or ID number

No dangerous good in sense of these transport regulations.

14.2 UN proper shipping name

No dangerous good in sense of these transport regulations.

14.3 Transport hazard class(es)

No dangerous good in sense of these transport regulations.

14.4 Packing group

No dangerous good in sense of these transport regulations.

14.5 Environmental hazards

No dangerous good in sense of these transport regulations.

14.6 Special precautions for user

None

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

Authorisations and/or restrictions on use

Restrictions on use

Regulation (EC) No. 1907/2006 (REACH), Annex XVII (restrictions)

Use restriction according to REACH annex XVII, no. : 3, 56, 74, 75

National regulations

Other regulations, restrictions and prohibition regulations

Denmark

MAL Code

MAL Code : 00-3

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15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

16.1 Indication of changes

02. Labelling according to Regulation (EC) No. 1272/2008 [CLP] - Hazard components for labelling · 03. Hazardous ingredients

16.2 Abbreviations and acronyms

ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road
ASTM = American Society of Testing and Materials (US)
CAS No = Chemical Abstracts Service Number (see ACS - American Chemical Society)
DNEL = Derived No-Effect Level
DT50 = Time for 50% loss; half-life
EbC50 = Median effective concentration (biomass, e.g. of algae)
EC50 = Median effective concentration
EINECS = European Inventory of Existing Commercial Chemical Substances
ELINCS = European List of Notified (New) Chemicals (see Tab 7, Background - Guide)
ErC50 = Median effective concentration (growth rate, e.g. of algae)
EWC = European Waste Catalogue
IATA = International Air Transport Association
IC50 = Concentration that produces 50% inhibition
IMDG = International Maritime Dangerous Goods Code
IMO = International Maritime Organization
LC50 = Concentration required to kill 50% of test organisms
LD50 = Dose required to kill 50% of test organisms
LEL = Lower Explosive Limit/Lower Explosion Limit
LOAEL = Lowest observed adverse effect level
MRL = Maximum Residue Limit
NOAEL = No Observed Adverse Effect Level
NOEC = No observed effect concentration
NOEL = No Observable Effect Level
OEL = Occupational Exposure Limits
PBT = Persistent, Bioaccumulative or Toxic
PNEC = Predicted Non Effect Concentration
STEL = Short-Term Exposure Limit
TWA = Time-Weighted Average
vPvB = Very Persistent and Very Bioaccumulative

16.3 Key literature references and sources for data

None

16.4 Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

No information available.

16.5 Relevant H- and EUH-phrases (Number and full text)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

16.6 Training advice

The regulations of the national employment safety and employment protection commission about the handling for polyurethane/epoxy have to be observed.

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16.7 Additional information

This safety data sheet contains more than one ES in an integrated form. Contents of the exposure scenarios have been included into sections 1.2, 8, 9, 12, 15 and 16 of this safety data sheet.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.
