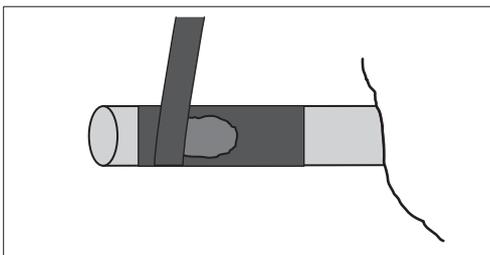
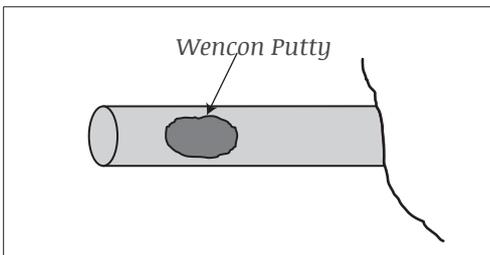
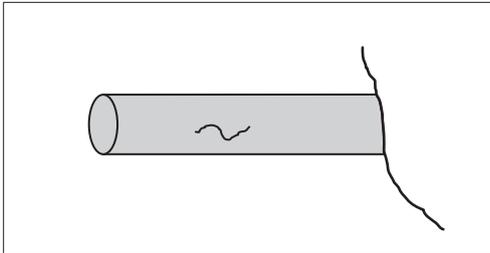


Pipe repair - sea water pipe



On all pipe repairs you have to consider temperature and pressure during operation. This will help you to choose the right Wencon product and the right application datasheet.

Below find a guideline for the use of Wencon products:

For normal temperatures:
Use Wencon UW Cream or Rapid.

For top coating:
Use Wencon blue / white coating.

For high temperature pipes:
Use Wencon Hi-Temp or Ceramic products.

For wet surface (ballast pipes):
Use Wencon UW Cream and Wencon UW Coating as top coating.

1. If possible drain the pipe. Clean and dry the repair area and determine the size of the leak.
2. With an angle grinder, a Rotating Blaster or coarse emery cloth, grind a belt around the pipe over an area 10-15 cm (4-6 inch) wider than the leak. Clean the repair spot thoroughly acc. to Wencon surface preparation, next page.
3. If liquid is still coming out of the leak mix and apply a suitable amount of Wencon Putty directly into the crack, to stop the leak. Clean again acc. to Wencon surface preparation.
4. Mix an adequate amount of Wencon UW Cream.
5. Apply the first layer of Wencon UW Cream, using a brush or a spatula. 0,3-0,5 mm (0.01-0.02 inch).
6. Wrap the Wencon Reinforcement Tape tight around the pipe with 50% overlap. Make sure the Reinforcement Tape is fully impregnated with Wencon.
7. Again apply a layer of Wencon, and repeat until you have 3 layers of Wencon.
8. For repairs that shall last for a longer period, it is recommended to apply 2 layers of Wencon UW Coating on top of UW Cream or Rapid after same method. Curing time can be speeded up by heating up Halogen lamps or similar.

Alternative products: Wencon Rapid

Wencon surface preparation

Choose the relevant surface preparation, depending on the nature of the job.

Surface preparation using dry blasting methods:

Application with Wencon products on a dry surface, at minimum 3°C. above dew point.

1. Blast the machine part to SA 2,5 using sharp-edged blasting media, to a roughness of min. 75 microns.
2. Leave the part for sweating out salts in a warm place for at least 12 hours or heat it up to 30 - 40°C (86-104 °F) using gas torches.
3. Blast again to SA 2,5, prior to the application.
4. For parts containing a lot of water and salt, it may be necessary to repeat point 2 and 3, until the surface remains light grey, for at least 2 hours after blasting.
5. For optimal adhesion of Wencon products, always use Wencon Bio Cleaner or Wencon Cleaner prior to application. Follow one of below two methods:
 - 5.1 **Wencon Bio Cleaner**
Wet surface: Apply Wencon Bio Cleaner and let it work for 5-10 min. If necessary use a brush, to make sure the surface is clean. Rinse off with clean water and wipe off with an absorbing cloth. Apply Wencon UW Coating as a primer, and hereafter any Wencon products can be applied.

Dry surface: Apply Wencon Bio Cleaner and let it work for 5-10 min. If necessary use a brush, to make sure the surface is clean. Rinse off with clean water and dry with an absorbing cloth or with compressed air for a completely dry surface. Hereafter any Wencon products can be applied.
 - 5.2 **Wencon Cleaner**
After surface preparation, apply Wencon Cleaner with a brush and allow the product to evaporate before applying other Wencon products. Wencon Cleaner is non-flammable. Use only in large or well ventilated rooms.

Surface preparation using wet/damp methods:

Water jet the entire surface with water and sand to a standard, equal to SA 2,5 as described above.

If the surface is left wet after surface preparation, is it important to dry out the surface or alternatively use a Wencon UW product as a primer.

Surface preparation for emergency/temporary applications:

If above surface preparation methods are not possible, it may be necessary to use one of below methods:

- Blasting
- Grinding
- Needle Gunning

In emergency / temporary applications it may be difficult to prepare the surface according to above methods. In any case, it is important to clean the surface to SA 2,5 and 75 microns roughness. If possible dry the surface before applying. If not possible, use Wencon UW products prior to applying any other Wencon products.

For further information on Wencon surface preparation, please contact our Area Sales Managers.